

Material: JIS G 3539 SWCH 18A

Standard Specification for Carbon Steel Wire Rods for Cold Heading and Cold Forging

Group: Ferrous Mild Steel Alloys

Sub Group: JIS G 3539 SWCH 18A Carbon Steel Wire Rods for Cold Heading and Cold Forging

Application: Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry: Wire Rod and Forging

Chemical Composition			Heat Treatment	
Carbon	C %	0.150 - 0.200	As Raw or Normalizing or Annealing or Hardening and Tempering	
Silicon	Si %	0.100 max.		
Manganese	Mn %	0.600 - 0.900		
Phosphorus	P %	0.030 max.		
Sulphur	S %	0.035 max.		
Aluminium	Al %	0.020 min.		
Iron	Fe %	Balance		
-	-	-	Mechanical Properties Tensile Strength in Mpa 370 min. Yield Strength in Mpa - Elongation in % - Reduction of Area in % 45 min. Hardness in HRC 92 max. Impact in Joule -	
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Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
SWRCH 18A	JIS	Japan	Wire Rod and Forging
SWRCH18A	MS	Malaysia	Wire Rod and Forging
C17C	ISO	International	Wire Rod and Forging
SWRCH18A	KS	Korea	Wire Rod and Forging
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Customer Care: +91-99090 45075 Email: info@icastllp.com